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# Organisation of clay nanoplatelets in a polyelectrolyte-based hydrogel

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#### Abstract

We investigate the organisation of clay nanoplatelets within a hydrogel based on modified ionenes, cationic polyelectrolytes forming physically crosslinked hydrogels induced by hydrogen bonding and  $\pi$ - $\pi$  stacking. Combination of small angle X-ray and neutron scattering (SAXS, SANS) reveals the structure of the polyelectrolyte network as well as the organisation of the clay additives. The clay-free hydrogel network features a characteristic mesh-size between 20 to 30 nm, depending on the polyelectrolyte concentration. Clay nanoplatelets inside the hydrogel organise in a regular face-to-face stacking manner, with a large repeat distance, following rather closely the hydrogel mesh-size. The presence of the nanoplatelets does not modify the hydrogel mesh size. Further, the clay-compensating counterions (Na<sup>+</sup>, Ca<sup>2+</sup> or La<sup>3+</sup>) and the clay type (montmorillonite, beidellite) both have a significant influence on nanoplatelet organisation. The degree of nanoplatelet ordering in the hydrogel is very sensitive to the negative charge location on the clay platelet (different for each clay type). Increased nanoplatelet ordering leads to an improvement of the elastic properties of the hydrogel. On the contrary, the presence of dense clay aggregates (tactoids), induced by multi-valent clay counterions, destroys the hydrogel network as seen by the reduction of the elastic modulus of the hydrogel.

Keywords: Hydrogel, clay, polyelectrolyte, ionene, SAXS, SANS

# 1. Introduction

Hydrogels have attracted a lot of attention due to their numerous applications especially in the biomedical field where they provide the basis for stimuli-responsive artificial tissues, for vehicles in drug delivery or for biosensors [1, 2, 3, 4]. The combination of hydrogels and colloidal dispersions opens an even wider window of potential applications [5, 6]. More specifically, association of clay nanoparticles and hydrogels has a great potential in  $_{30}$ the design of materials that exhibit additional mechanical, optical, swelling or barrier properties [7]. Smectites, especially montmorillonite and laponite, a synthetic hectorite, are the most widely used clay additives [8]. Smectites are layered aluminosilicates that exhibit a negative 35 charge on the surface coming from partial isomorphous substitutions in the crystalline structure [9]. The charge is neutralised by alkali and alkaline earth cations, which become mobile with an increasing water content of the system. This leads to high cation exchangeability, absorption,  $_{_{40}}$ and swelling properties of clay minerals [7]. Further, clay

Email addresses: claire.hotton@sorbonne-universite.fr (Claire Hotton), natalie.malikova@sorbonne-universite.fr (Natalie Malikova) particles are highly anisotropic (plate-like shape), which leads to a much richer set of possible organisations inside the gel.

The use of a polyelectrolyte compared to a neutral polymer to form nanocomposite hydrogels, leads to a richer set of possible interactions due to the introduction of electrostatics forces in addition to hydrogen bonding, hydrophobic interactions and van der Waals forces [8]. Moreover, the influence of local effects, such as ion-specificity or exact charge locations on the interactions between the clay particles and the polyelectrolyte chains can be critical. These interactions thus determine the structure of claypolyelectrolyte based hydrogels. The polyelectrolytes can wrap around clay platelets, be intercalated inside clay layers, induce flocculation or exfoliation of the platelets [10, 11, 12. A set of key parameters influences this structure including the molecular weight [13, 14], the chain-charge density and the concentration of the polyelectrolyte [15]; the size [16], the clay concentration [7], and the type [17] of the clay platelets. Nonetheless the set of requirements to obtain one or another structure remains unclear. The need to estimate quantitatively the degree of intercalation and exfoliation in such systems is still challenging in order to establish the link between structure and mechanical, swelling or barrier properties [18]. Moreover, most of

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$$(A) \qquad (B) \qquad (B)$$

Figure 1: (A) Structure of a classical ionene polymer, x and y represented the number of methylene groups separating the charged quaternary ammonium centers. Charges are compensated by Br $^-$  counterions. (B) Structure of an n-Cl modified ionene, n represents the number of methylene groups separating the charged quaternary ammonium centers. In this paper n is fixed at n=6. Charges are compensated by Cl $^-$  counterions.

these studies have been done with anionic polyelectrolytes<sub>100</sub> or neutral polymers and only a few relate to cationic polyelectrolytes [19, 20].

In the current study, we are concerned with a physically cross-linked hydrogel formed with a cationic polyelectrolyte, a modified ionene, and different smectite clays (Arizona montmorillonite, Wyoming montmorillonite and 105 beidellite) of specific size fractions and counterions as additives. Ionenes [21] are cationic polyelectrolytes composed of charged ammonium quaternary centres on the main chain and separated by methylene groups, Figure 1 (A). Ionenes are strong polyelectrolytes, which means 110 that the charge is pH independent, and their charge density is not statistical, but regular and tuneable by synthesis. Therefore, they are considered as model cationic polyelectrolytes and they have been used in several studies related to antimicrobial agents [22], humidity detec-115 tors [23] or ion-exchange resins [24]. While conventional ionenes do not form gels, introducing linkers with benzene and amide moieties into the ionene backbone opens the possibility of hydrogelation, where the  $\pi$ - $\pi$  interactions between benzene groups and the hydrogen bonding between<sub>120</sub> amide groups provide the necessary chain crosslinking [25] [26]. The modified ionene structure is presented in Figure 1 (B). An aqueous solution of the modified ionene needs a thermal treatment to induce gelation. While gelation of modified ionenes has been reported previously [26], the structural changes in the polyelectrolyte network taking<sub>125</sub> place during the gelation process are shown here for the

Ionenes have already proved their ability to act as a flocculating agent for clay suspensions in a liquid state [27, 15]. Introduction of benzene and amide moieties into  $_{130}$  the ionene backbone can lead to several possible interactions with clay. In this paper, we will focus on a single chain charge density for the modified ionene. The 6-Cl modified ionene (6-Cl mod ionene) is chosen as it displays the best gelation ability [26]. We follow here the  $_{135}$  structural changes in the polyelectrolyte network on gel formation and give an experimental evidence of the  $\pi$ - $\pi$  interactions. Then, the focus turns towards the study of

clay nanoplatelet organisation throughout the process of gelation and in the final 6-Cl mod ionene based hydrogel. The 6-Cl mod ionene/clay based hydrogel is studied here at the nanoscale by means of small angle X-Ray scattering (SAXS) and small angle neutron scattering (SANS). We concentrate on the influence of the clay volume fraction, the clay type and clay-compensating counterions on the hydrogel structure as well as its rheological properties.

#### 2. Experimental section

#### 2.1. 6-Cl mod ionene and precursor synthesis

The 6-Cl mod ionene and its precursors were synthesized via a two-step reaction with a protocol adapted from the one described previously [26]. All chemical reagents were purchased from Sigma-Aldrich and used without further purification. All solvents were purchased from Sigma-Aldrich and VWR.

# 2.1.1. First step: synthesis of 1,4-bis-[4-(chloromethyl)benzamido]benzene

All vials used were dried in a oven at 80°C the day before. p-phenylenediamine (1.08 g, 10 mmol, 1 eq) was dissolved in freshly distilled dichloromethane (100 mL) into a 250 mL round-bottom flask with a magnetic stirrer and placed under an inert argon atmosphere. The solution in the round-bottom flask was then cooled to 0°C by using an ice-water bath and triethylamine (3.5 mL, 25 mmol, 2.5 eq) was added. A solution of 4-(chloromethyl)benzoyl chloride (3.78 g, 20 mmol, 2 eq) dissolved in distilled dichloromethane (70 mL) was added dropwise with an isobar dropping funnel. After the addition, the ice-water bath was removed, and the system was warmed up to room temperature. The system was stirred for 24h to ensure complete conversion. The obtained white precipitate was vacuum filtrated and then washed with distilled water (2 x 80 mL). The product was dried under vacuum at 90°C. The product was obtained in high yield (85%). Structural analysis was carried out by <sup>1</sup>H-NMR in DMSO-d<sub>6</sub>.

#### 2.1.2. Second step: synthesis of 6-Cl mod ionene

1,4-bis-[4-(chloromethyl)benzamido]benzene (2.06 g, 5 mmol) was dissolved in dimethylformamide (200 mL) at 80°C in a 500 mL round-bottom flask with a magnetic stirrer. Then, N,N,N',N'-tetramethyl-1,6-hexanediamine (1.07 mL, 5 mmol) was added. The system was stirred at 80°C for 48h. The obtained yellow precipitate was vacuum filtrated and washed subsequently with dimethylformamide (100 mL), acetonitrile (100 mL) and dichloromethane (100 mL). The product was dried under vacuum at 50°C. The 6-Cl mod ionene was obtained in good yield (75%). Structural analysis was carried out by <sup>1</sup>H-NMR in D<sub>2</sub>O. The average molecular weight of the 6-Cl mod ionene was previously determined as 7.84 10<sup>4</sup> Da [26].

#### 2.2. Clay fraction, purification and cations exchange

Three different clay minerals (two Na-montmorillonites, Arizona (SAz-1) and Wyoming (SWy-2), and a Na-beidellite from Idaho (SBId)) were purchased from the Source Clays<sup>180</sup> Minerals Repository of the Clay Mineral Society at Purdue University, Indiana. Clay suspensions were purified and separated in size fractions by successive centrifugation following the previously established procedure [28, 29]. Each fraction has a defined average platelet size with also reduced size polydispersity. Here we used one size fraction of Wyoming montmorillonite and Beidellite platelets (denoted T3) and three size fractions of Arizona montmorillonite (denoted T2, T3 and T4). The characteristic sizes and charge densities of the clay particles we are interested on are summarized in Table 1.

Table 1: Main features of different clay particles used in this study: the lateral dimension D, the polydispersity in diameter, the average thickness e and the cation-exchange capacity (CEC).

	Saz-1			SWy-2	SBId
	T2	Т3	T4	Т3	Т3
D (nm)	150	95	60	100	209
Polydispersity (%)	42	19	-	25	38
e (nm)	0.7	0.7	-	0.7	1
$\frac{\text{CEC}}{\text{(mmol/100g)}}$	124.8	122.5	124.6	96.4	94.3

Counterion exchange of the SAz1-T3-Na suspension was carried out with aqueous solutions of  $La(NO_3)_3$  and  $CaCl_2$  at 0.1 M and 0.5 M respectively. The salt solutions were added to the clay suspension and the mixtures were stirred for 24h. The mixtures were then centrifuged at  $^{200}$  7000 rpm for 15 minutes. The supernatant was removed and the flocculent was re-dispersed in salt solutions. These steps were repeated three times. The final suspensions were washed ten times against ultrapure water.

# 2.3. Preparation of the 6-Cl mod ionene/clay hydrogels

The 6-Cl mod ionene gel without clay were formed by heating the ionene solution at 70°C for 10 minutes followed by cooling to room temperature. The critical gelation concentration (CGC) was determined to be around 10 g/L via vial inversion method and rheology measurements. Regarding the formation of the 6-Cl mod ionene gel with clay, the 6-Cl mod ionene was first added into a clay suspension and dispersed by using a sonicator (Fisher Scientific FB 15051) for 15 minutes. Then the mixture was heated at 70°C for 10 minutes followed by cooling to room temperature to form the hydrogel (see pictures of the hydrogels on Supplementary Material S1). The sonication step was seen as essential for producing visually transparent gels. The CGC remains unchanged by the addition of clay.

#### 2.4. Small Angle X-ray Scattering (SAXS)

SAXS experiments were conducted at the SWING beamline of the SOLEIL synchrotron (Orsay, France) using a fixed energy of 16 keV with two samples-to-detector distances of 0.5 m and 6 m. Thus the q range available, q being the diffusion vector, is  $0.002~{\rm \AA}^{-1} < {\rm q} < 2~{\rm \AA}^{-1}$ . Cylindrical glass capillaries of 1 mm diameter were filled with the sample in solution state (at  $70^{\circ}{\rm C}$ ) and flame sealed. The hydrogels are then formed inside the capillaries by cooling down to room temperature. Two-dimensional scattering patterns were recorded on an Eiger 4M (Dectris) detector. The values of the scattering length density and the contrast of the main components of the system are presented in Table 2. The size of the symbols of the SAXS curves reflects the errors bars.

Table 2: Values of the scattering length density (SLD) and contrast  $(\Delta \rho^2)$  of the main components of the system for SAXS.

	6-Cl mod ionene	SAz1-T3-Na
$X$ -ray $SLD (cm^{-2})$	$6.9 \ 10^{10}$	$2.12 \ 10^{11}$
$\Delta \rho^2 \text{ (cm}^{-4}) \text{ with H}_2\text{O}$	$6.33 \ 10^{20}$	$1.82 \ 10^{22}$

## 2.5. Small Angle Neutron Scattering (SANS)

SANS experiments under the condition of full contrast (in D<sub>2</sub>O solvent) were conducted at the Laboratoire Léon Brillouin (LLB) in CEA Saclay (France) on the PAXY facility. Three different sample-to-detector distances of 1, 3 and 5 m were used together with a neutron wavelength of 4, 5 and 8.5 Å respectively. The q range available was thus  $0.006 \text{ Å}^{-1} < q < 0.6 \text{ Å}^{-1}$ . SANS measurements were carried out with samples inside quartz cells of path length of 2 mm. The values of the scattering length density and the contrast of the main components of the system are presented in Table 3. SANS measurements performed under the contrast matching condition (in H<sub>2</sub>O/D<sub>2</sub>O solvent mixture) for clay platelets were conducted at the Institute Laue-Langevin (ILL) in Grenoble (France) on the D22 spectrometer. Two different sample-to-detector distances of 3 and 17 m were used. The q range available was thus  $0.002 \text{ Å}^{-1} < q < 0.6 \text{ Å}^{-1}$ . SANS measurements were carried out with samples inside quartz cells of path length of 1 mm.

Table 3: Values of the scattering length density (SLD) and of the contrast  $(\Delta \rho^2)$  of the main components of the system for SANS.

	6-Cl mod ionene	SAz1-T3-Na
Neutron SLD $(cm^{-2})$	$1.33 \ 10^{10}$	$3.6 \ 10^{10}$
$\Delta \rho^2 \; (\mathrm{cm}^{-4}) \; \mathrm{with} \; \mathrm{D_2O}$	$2.51 \ 10^{21}$	$6.06 \ 10^{20}$

#### 2.6. Rheology

Rheology measurements were carried out on a strain-controlled rheometer, ARES TA instruments (LS1) equipped with a cone-plate geometry of 20 mm in diameter, an angle of 0.04 rad and a gap of 0.043 mm at 25°C. The frequency

sweeps were performed in the linear viscoelastic regime at 1% in strain in a pulsation range from 1 to 100 rad/s. The samples were introduced into the geometry one day after the gel formation. The duration of the measurement is less than the sample drying time. Each measurement was repeated twice to ensure reproducibility.

#### 2.7. UV-visible absorption spectroscopy

UV-vis spectroscopy measurements were performed using a UVIKON XL Secoman UV spectrometer. The samples were subjected to photon radiation with a wavelength range between 180 nm and 900 nm. The samples are placed between two quartz plates separated by 0.1 mm.

#### 3. Results and discussion

#### 3.1. Formation of the modified ionene based gel

To have a complete overview of the system we investigate, we have first studied the formation and the structure of the 6-Cl mod ionene based gel without clay nanoplatelets. The gel formation consists in heating the ionene solution to 70°C, a gel is formed after cooling back to room temperature. Heating to 70°C is an important step leading to good solubilisation of the 6-Cl mod ionene chains. While classical ionenes are highly soluble in water and show the<sup>270</sup> characteristics of hydrophilic chains across a wide range of charge densities [30, 31], the introduction of the benzene moieties into the ionene backbone makes the modified ionene chains partially hydrophobic. For this experiment, we used SANS measurements under conditions of<sup>275</sup> full contrast (in D<sub>2</sub>O solvent) because the 6-Cl mod ionene polyelectrolyte have a very good contrast with deuterated water (refer to Table 3). In Figure 2, we present the scattering intensity of the 6-Cl mod ionene at both high temperature (70°C) and room temperature, i.e., in solution<sup>280</sup> and in the gel states.

In the solution state, we observe the presence of a shoulder resembling the signal of a polyelectrolyte peak from classical ionenes and other polyelectrolytes [30] in the high q region. The shoulder is not as sharp as the peak we usually observe for polyelectrolyte systems. On the other<sub>285</sub> hand, the scattered intensity cannot be fully described by an Ornstein-Zernike (OZ) function which is the typical behaviour for uncharged polymer solutions [32]. The shoulder can be fitted with a Lorentz peak function within the broad peak model, referring to strongly charged polyelec-<sub>290</sub> trolytes [33]:

$$I(q) = \frac{I_0}{1 + \left(\frac{(q - q^*)}{B}\right)^2} \tag{1}$$

where q\* is the interchain correlation position and B the width of the peak. However, as the peak width is difficult to determined due to the upturn in the low-q region (usually interpreted as the presence of large-scale aggregates or heterogeneities in polyelectrolyte solutions [34]),300

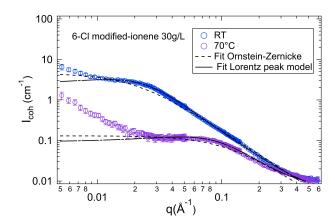


Figure 2: SANS profiles of 6-Cl mod ionene at 30g/L at  $70^{\circ}C$  in solution state and at room temperature (RT) after gelation. The figure shows the coherent SANS intensity versus the wave vector q of the samples in  $D_2O$ .

 $q^*$  value is not best determined using the Lorentz peak model. Rather, we consider the value of the limit between the  $q^{-2}$  dependence of the curve in the middle q-region and the low-q region. Thus, the shoulder can be evaluated around 0.09 Å<sup>-1</sup>. Previous studies on classical ionenes in aqueous solution have already shown a polyelectrolyte peak in this q-region for equivalent molar concentration in charge [31]. The typical "mesh-size"  $\xi = \frac{2\pi}{q^*}$  of the chain network in solution is determined as 7 nm.

It has been shown in previous studies [35] that the scattering intensity  $I_{tot}(\mathbf{q})$  of polymer gels is the sum of a scattering function  $I_s(\mathbf{q})$  due to thermal concentration fluctuations and corresponding to the scattering intensity of the polymer solution, and an excess scattering function  $I_d(\mathbf{q})$  due to heterogeneities introduced by cross-linking:

$$I_{tot}(q) = I_s(q) + I_d(q) \tag{2}$$

In the gel state, we observe in Figure 2 an additional shoulder in the low wave-vector region, around  $0.03 \text{ Å}^{-1}$ , correponding to the  $I_d(q)$  contribution. This contribution is also best described with a Lorentz peak function. The formation of the gel is thus accompanied by the appearance of an additional larger characteristic mesh-size  $\Xi$  estimated as 21 nm. This additional mesh-size corresponds to the distance between physical cross-linking nodes of the hydrophobic groups in the 6-Cl mod ionene chains. Moreover, a slight upturn in I(q) at very low q region appears in the gel state. This upturn in I(q) is confirmed by the SAXS signal of the 6-Cl mod ionene, where we can access to the scattered intensity for smaller q values (see the Supporting Information, Figure S2). This type of upturn in the small q-range is characteristic of the heterogeneities introduced by cross-linking. The shoulder corresponding to the  $I_s(q)$ contribution is weakly visible around  $0.1 \text{ Å}^{-1}$ . Hence, in the long wave vector limit the scattering intensity can be

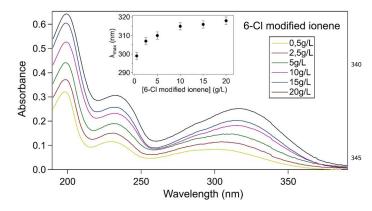


Figure 3: UV-visible measurements of 6-Cl mod ionene in water  $_{350}$  at different concentrations. The inset features the evolution of the third absorption maximum as a function of the 6-Cl mod ionene concentration.

reduced to the  $I_s(q)$  contribution.

It has been evoked in the literature that the gel formation for ionene-based systems is possible thanks to hydrogen bonds and  $\pi$ - $\pi$  stacking [26, 25]. Hydrogen bonding between a mide groups can be evidenced by FT-IR [26].  $^{360}$ However,  $\pi$ - $\pi$  stacking interactions deserve further clear experimental evidence in this system. UV-visible absorption measurements have been made to follow the evolution of  $\pi$ - $\pi$  stacking interactions in the 6-Cl mod ionene gel and solution. UV-visible absorption measurements are  $^{365}$ performed at different concentrations of 6-Cl mod ionene before and after the critical gelation concentration (CGC). The absorbance represented in Figure 3 is not an absolute absorbance due to the difficulty to obtain a constant thickness between the quartz plates from one sample to  $^{370}$ another. From Figure 3, we note the presence of three absorption maximums corresponding to  $\pi$ - $\pi$ \* transitions. Two absorption maximums are observed at 199 nm and at 233 nm regardless of the concentration of 6-Cl mod ionene which can be attributed respectively to the two  $\mathrm{E}^{-375}$ bands (ethylenic). The third absorption maximum is between 299 nm and 318 nm and can be assigned to B-band (benzoic). Before the CGC at 10g/L, the third absorption peak shifts towards higher wavelengths with increasing concentration of the 6-Cl mod ionene. We therefore  $^{380}$ observe a bathochromic effect. Indeed, when  $\pi$ - $\pi$  stacking interactions occur in the system, the transition energy from the highest occupied  $\pi$  orbital to the lowest unoccupied  $\pi$  orbital decreases due to overlaps of the  $\pi$ - $\pi$  molecular orbitals of the aromatic groups. A decrease in the  $^{385}$ transition energy results in a shift of the  $\lambda_{max}$  of the absorption band towards higher wavelengths [36]. After the CGC, the wavelength at which we observed the third absorption peak remains constant. It has been suggested that the hydrogen bonding interaction between the amide  $^{\rm 390}$ groups could be made indirectly through Cl<sup>-</sup> counterions

and water molecules [26]. Thus, we could suggest that the presence of a shoulder instead of a sharp peak in the SANS signal may be due to the cross-linking attractive interactions as part of the charge could participate to this cross-linking. Moreover anion- $\pi$  (Cl<sup>-</sup> -  $\pi$ ) interactions and cation- $\pi$  (N<sup>+</sup> -  $\pi$ ) interactions could screen the electrostatic repulsion responsible of the polyelectrolyte peak.

# 3.2. Effect of polymer concentration and clay volume fraction on 6-Cl mod ionene/clay hydrogels

In SAXS experiments, the scattered intensity depends on the electron density of the materials analyzed. Thus, in our system, the scattered intensity is mostly due to clay nanoplatelets because of their higher X-ray scattering contrast in H<sub>2</sub>O compared to the one of 6-Cl mod ionene (refer to Table 2). The SAXS experiment therefore makes it possible to study the organisation of clay platelets in the gel. Before describing our findings on the structure of the system, it is meaningful to recall some previous results regarding the components of our system. In very diluted clay suspensions, the scattering patterns present a monotonous decay of the scattering intensity that scales as a  $q^{-2}$  law. This is characteristic of the scattering from non-interacting disks in the intermediate regime where  $\frac{2\pi}{D} < q < \frac{2\pi}{e}$ , D being the average lateral dimension of the disk and e the thickness [37]. Thus, the  $q^{-2}$  law represents the form factor of the system and the q<sup>2</sup>I(q) representation can be plotted to emphasise the structural features superimposing onto the  $q^{-2}$  decay. For clay suspensions, depending on the volume fraction and the ionic strength, two major variations of the scattered intensity can be distinguished. The first one is the appearance of a periodic modulation in the middle-q region (from 0.005  $\rm \mathring{A}^{-1}$  to 0.1  $\rm \mathring{A}^{-1})$  due to long or short-range positional order of the platelets. The second one is the appearance of a peak in the high-q region corresponding to distances comparable to the thickness of one or several water layers and reflecting the interlamellar distance within dense face-to-face clay aggregates also called tactoids. In our study, the  $q^2I(q)$  representation shall give access to the local organisation of the clay platelets within the hydrogel as variations in the scattering intensity inform us on characteristic distances within the system. The range of the clay volume fraction considered here is  $\phi = 0.07\%$  to  $\phi = 0.38\%$ . At this volume fractions, pure clay suspensions of montmorillonite or beidellite are isotropic liquids [38] [39]. Figure 4 features the SAXS patterns of the 6-Cl mod ionene/SAz1-T3-Na hydrogels at a constant 6-Cl mod ionene concentration and varying the clay volume fraction. In the gel state, i.e. when the 6-Cl mod ionene concentration is higher than the CGC, the SAXS patterns are isotropic and exhibit a periodic modulation of the scattered intensity. This means that the addition of clay platelets into the 6-Cl mod ionene network involves the emergence of a middle-range positional order of the platelets. The average interparticle distance d can be predicted from the positions of the maxima of these oscillations  $q_{max}$ , 2  $q_{max}$ , 3  $q_{max}$ , etc, according to  $\bar{d} = \frac{2\pi}{q_{max}}$ . Surprisingly, the average interparticle distance is independent of the clay volume fraction. Indeed, at 30g/L of 6-Cl mod ionene, the average interparticle distance d is 18 nm whatever the clay volume fraction. This interparticle distance is much higher than the interlamellar distance of 1.43-1.46 nm in clay/ionene tactoids [15] and lower than if the platelets only experienced electrostatic or steric repulsions as in the nematic clay suspensions at volume fractions of the same order of magnitude (around  $\phi$ = 0.5%) [38]. Another important feature that we need to emphasize is the intensity upturn in the low q region. It is clearly visible in the  $q^2I(q)$  representation. Such evolution suggests the presence of heterogeneities in the distribution of the platelets in the system. Indeed, at the same clay volume fraction, pure clay suspensions present a q<sup>0</sup> dependence in the low q region. Overall, the data suggests a strong face-to-face correlation indicating that platelets inside the hydrogel form stacked discs. These stacks have to be distinguished from tactoids by the interparticle distance which is significantly higher ( $\sim 20$  nm compared to  $\sim 1.5$  nm in tactoids) and by the fact that in this case, clay platelets are in the osmotic swelling region. It might be of interest to confirm this organisation at larger scales using optical microscopy techniques.

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Figure 5 (A) presents the SAXS signals of the 6-Cl mod ionene/SAz1-T3-Na gels at a constant clay volume fraction of  $\phi = 0.15\%$  and at different 6-Cl mod ionene concentrations. Interestingly, at a constant clay volume fraction, the structure of the hydrogel is different depending on the 6-Cl mod ionene concentration. At the CGC, the results reveal that the clay platelets display less pronounced correlation peaks compared to higher 6-Cl mod ionene concentration. When the 6-Cl mod ionene concentration is increased, the correlation peaks are shifted towards high q regions meaning that the average interparticle distance  $\bar{d}$  decreases from 27 nm to 16 nm for 10g/L to 40g/L of 6-Cl mod ionene respectively. Overall, we observe that the 6-Cl mod ionene concentration is the parameter that 450 dictates the local platelet organisation in the system. The distance between clay platelets in a stack is thus mediated by the 6-Cl mod ionene network. Figure 5 (B) shows the SANS curves of the 6-Cl mod ionene pure hydrogel from 10 g/L to 40 g/L in ionene. In the pure hydrogel, we ob-455 served characteristic mesh sizes between the ionene chains very similar to distances between the clay particles, from 33 nm to 18 nm for 10 g/L to 40 g/L of 6-Cl mod ionene respectively.

Figure 6 compares the evolution of (1) the mesh size  $^{460}$  between the 6-Cl mod ionene chains in pure hydrogels, (2) the mesh size between the 6-Cl mod ionene chains in hydrogel with clay additives and (3) the average interparticle distance of clay platelets as a function of the 6-Cl mod ionene concentration for a fixed clay volume fraction  $^{465}$  of  $\phi=0.15\%$ . We consider the SAXS (Figure S3) and the SANS scattering intensity of the 6-Cl mod ionene in water at different concentrations. Even though the absolute intensities are different between SAXS and SANS due to

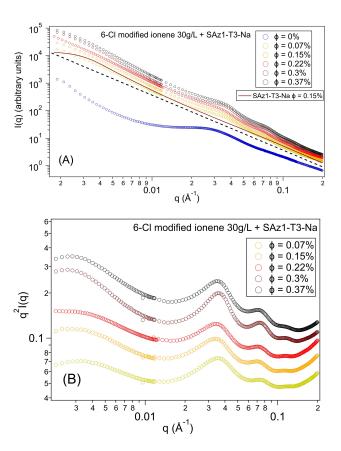


Figure 4: (A) Scattered intensity I(q) as a function of q and (B) q<sup>2</sup>I(q) representation of 6-Cl mod ionene/SAz1-T3-Na hydrogels at a fixed ionene concentration of 30g/L and at different volume fractions of SAz1-T3-Na. Dashed straight line in black is a guide corresponding to a q<sup>-2</sup> dependence. SAXS signals of the 6-Cl mod ionene gel at 30g/L without clay and of a SAz1-T3-Na suspension at  $\phi=0.15\%$  are displayed in (A) as references.

the difference of contrasts, the overall scattering profiles are the same. It appears that the typical distance  $\Xi$  describing the mesh-size of the hydrogel seems to follow a dependence on  $c^{-0.47}$ . Regarding the distance between clay platelets, the exponent of the power law changes slightly to -0.4. Thus the decrease of the typical interparticle distance with the increase of the ionene concentration is less important compare to the one of the mesh size of the pure hydrogel. Moreover, the average interparticle distance between platelets in the system is smaller than the mesh size in the pure hydrogel. To provide information on the conformation of the 6-Cl mod ionene network inside the 6-Cl mod ionene/SAz1-T3-Na gels, we have done small-angle neutron scattering (SANS) measurements under the contrast matching condition using a solvent with a 35%:65% H<sub>2</sub>O/D<sub>2</sub>O composition for montmorillonite and 38%:62% H<sub>2</sub>O/D<sub>2</sub>O for beidellite (Figure S4). The characteristic distance between the 6-Cl mod ionene chains within the 6-Cl mod ionene/SAz1-T3-Na gels is lower than the one in the 6-Cl mod ionene gel for 10 g/L (0.017 mol/L) in ionene.

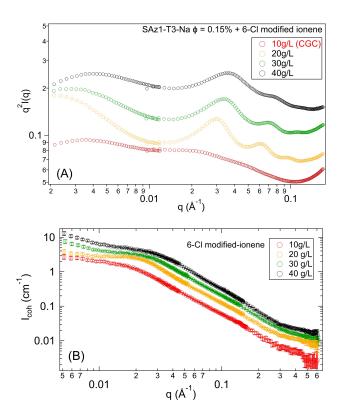


Figure 5: (A)  $q^2I(q)$  representation of 6-Cl mod ionene/SAz1-T3-Na hydrogels at different 6-Cl mod ionene concentrations and at a fixed volume fraction of SAz1-T3-Na ( $\phi=0.15\%$ ). The curves are shifted<sup>495</sup> along the y-axis for a better visualization. (B) SANS profiles of 6-Cl mod ionene pure hydrogels at different concentrations. The figure shows the coherent SANS intensity versus the wave vector q of the samples in  $D_2O$ .

From 20g/L (0.033 mol/L), the distance between the 6-Cl mod ionene chains within the 6-Cl mod ionene/SAz1-T3-Na gels and in the 6-Cl mod ionene gels is the same. Overall, only at low ionene concentration does the presence of clay nanoplatelets modify slightly the final hydrogel mesh size. Thus we can suggest that the clay platelets are part of the hydrogel structure without changing its characteristic mesh size. Due to electrostatic interactions, the lateral surfaces of the clay particles are most likely covered by a layer of polyelectrolyte chains and as such inserted into the hydrogel structure.

We can also wonder if clay platelets possess such structure only in the gel or also before the gel formation, i.e. in solution at high temperature. SANS measurements of the system as a function of temperature are shown in the  $^{515}$  Supporting Information, Figure S5. The experiment is made in full contrast meaning that the scattering intensity results from both 6-Cl mod ionene and the clay component. In the solution state at high temperature, before gel formation, the introduction of clay nanoplatelets leads to  $^{520}$  the appearance of periodic correlation peaks with a first peak around 0.05 Å $^{-1}$ . This reflects that clay platelets

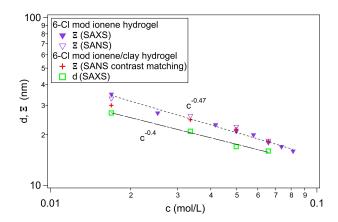


Figure 6: Evolution of the mesh size  $\Xi$  of the 6-Cl mod ionene chains in the pure hydrogel and in the 6-Cl mod ionene/clay hydrogel as a function of the 6-Cl mod ionene concentration, for a fixed clay volume fraction of  $\phi=0.15\%$ . Evolution of the average interparticle distance  $\bar{d}$  in the 6-Cl mod ionene/clay hydrogel as a function of the 6-Cl mod ionene concentration, for a fixed clay volume fraction of  $\phi=0.15\%$ . Lines indicate a  $c^{-0.47}$  and a  $c^{-0.4}$  dependence of  $\Xi$  and  $\bar{d}$  respectively.

already form stacks in solution at high temperature. In the gel state, this first correlation peak appears in the low q-region around  $0.035~{\rm \AA}^{-1}$ . The average interparticle distance changes with the gel formation as the average characteristic distance between platelets increase from 12.5 nm to 18 nm from solution to gel. Thus, when the additional mesh-size of the chain network appears on gel formation (as seen previously in Figure 2 for the 6-Cl mod ionene pure hydrogel), the face to face spacing of platelets increases. Due to electrostatic interactions, the negatively charged basal surfaces of the clay particles are already covered by the ionene chains in solution. On the formation of gel, these covered particles are inserted into the hydrogel structure.

## 3.3. Influence of clay type

The different types of smectite clays investigated here are two montmorillonites (SAz1-T3-Na and SWv2-T3-Na) and one beidellite (SBId-T3-Na). The SBId-T3-Na is a tetrahedrally substituted clay whereas the SAz1-T3-Na and the SWy2-T3-Na, are octahedrally substituted clays. It has already been shown that the charge location is a key parameter in platelet interactions [28]. Indeed, the repulsive potential between individual clay platelets in suspension is sensitive to the exact location of the charge within the individual clay platelets. The tetrahedrally substituted clays are then more repulsive than the octahedrally substituted ones. In the system investigated here, the positional order of SBId-T3-Na platelets differs significantly from the one of SAz1-T3-Na and SWy2-T3-Na. At the CGC (10g/L), for a constant clay volume fraction of  $\phi = 0.15\%$ , it appears that SBId-T3-Na already displays

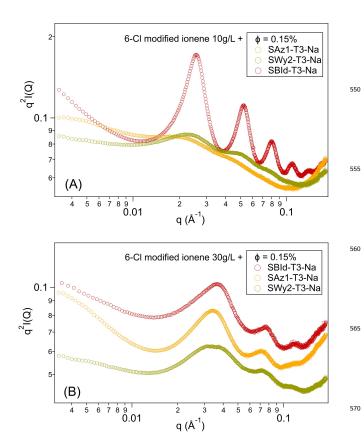


Figure 7: q²I(q) representation of 6-Cl mod ionene hydrogels at 10g/L (A) and 30g/L (B) with addition of SAz1-T3-Na, SBId-T3-Na $_{575}$  and SWy2-T3-Na ( $\phi=0.15\%$ ).

clearly marked periodic correlation peaks whereas with the  $_{580}$ SAz1-T3-Na, the pattern displays less pronounced correlation peaks as shown in Figure 7 (A). The correlation peaks of the SWy2-T3-Na are much broader than those for SBId-T3-Na. This difference could not be attributed to the difference in platelet lateral dimension be-585 tween montmorillonite and beidellite platelets as the correlation peaks do not get any sharper with the increase of the platelet lateral dimension for the scattering patterns of hydrogels with SAz1-T2-Na, SAz1-T3-Na and SAz1-T4-Na (Supporting information, Figure S6). When the 6-Cl $_{590}$ mod ionene concentration is increased, the difference between the clay type is less pronounced as seen in Figure 7 (B). The structure factors of the system with beidellite and Arizona montmorillonite are then roughly the same. However, in the case of Wyoming montmorillonite, the cor-595 relation peaks are much broader. It is worth mentioning that the average interparticle distance remains the same in the system whatever the clay type for a given 6-Cl mod ionene concentration higher than the CGC. It appears also that the characteristic distance between 6-Cl mod ionene chains within the 6-Cl mod ionene/clay gels is quite the same for the three clays investigated (Figure S4). As a

consequence, the evolution of the average interparticle distance  $\bar{d}$  in the 6-Cl mod ionene/clay hydrogel as a function of the 6-Cl mod ionene concentration and for a fixed clay volume fraction of  $\phi=0.15\%$  diplayed in the Figure 6 is valid for all clay types investigated.

To better describe the structure and the difference in the sharpness of these systems, we use the Stacked Discs model [40, 41, 42], a clay platelet being assimilated to a disc, and we compare it with the scattering signal from a fully exfoliated monodisperse disc model. The scattering length density of the disc and of the water solvent, the size and the thickness of the disc are fixed parameters, with values presented in Table 1 and Table 2. The position of the correlation peak depends on the d-spacing value, so we fix it to  $\frac{2\pi}{q_{max}} = 25$  nm. We have thus simulated the scattering profile of the system using this model by varying the number of platelets per stack. We can see from Figure 8 that the number of platelets within the stacks strongly influences the sharpness of the correlation peaks. From 2 to 6 platelets per stack, the peak becomes increasingly sharper. To fit the experimental curve, we have to combine the fully exfoliated monodisperse disc model with the stacked disc model. To reproduce the scattered intensity of the first peak, a combination of stacks with a different number of platelets per stack is needed. For the 6-Cl mod ionene hydrogel at 10g/L with SBId-T3-Na ( $\phi$ = 0.15%), the best simulated curve is composed of 20% of the stacked dics model with 2 platelets per stack, 10%with 3 platelets per stack, 5% with 4 platelets per stack and of 65% of the fully exfoliated monodisperse disc model as represented by the black curve in Figure 8. This means that the sharpness of the correlation peak is also reflecting the polydispersity of the system. The correlation peaks of the second and the third order are less intense than the first order peak. The simulated curve from the model presented cannot reproduce the intensity of the higher order peaks to a satisfactory level. This is partly due to the fact that clay platelets are oriented in the same direction but with a lateral disorder, as in a nematic phase.

The hydrogel with beidellite thus leads to a stronger ordering of the platelets and a higher number of platelets within a stack than the hydrogels with the two montmorillonites indicated by the sharp correlation peaks. This stronger ordering of the beidellite platelets have already been observed in clay suspensions [28]. Paineau et al. [28] concluded that the repulsive interactions between the beidellite platelets are stronger than for the other types of clay, inducing a better organisation of the beidellite particles in suspension. In our system, the 6-Cl mod ionene possibly interacts electrostatically more strongly with beidellite nanoplatelets than with montmorillonite. However, it is more difficult to explain the difference in the structure factors for Arizona montmorillonite and Wyoming montmorillonite because they have similar chemical formulas and the same charge location (octahedral). The difference in the broadening of the peak could not be explained just on the basis of electrostatic considerations. The possi-

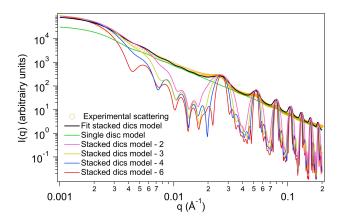


Figure 8: Scattering intensity I(q) as a function of the wave vector q of the 6-Cl mod ionene hydrogel at 10g/L with addition of SBId-T3-Na ( $\phi=0.15\%$ ). The simulated curves are from the stacked disc model with different number of platelets per stack (2, 3, 4 and 6) and the green curve is the simulated curve from the fully exfoliated monodisperse disc model (single disc model).

ble explanation of this phenomenon could be based on the shape of the clay platelets. Indeed, the SWy2-T3-Na could be more flexible than the SAz1-T3-Na and thus lead to a less organised system. Additional investigations would be necessary to confirm this hypothesis.

# $\it 3.4. Rheological\ properties$

The elastic modulus G' and the viscous modulus G" of hydrogels with clay addition is independent of the frequency and the value of G' is always a decade higher than G" as shown in Figure 9 (A). This corresponds to the behaviour of a gel. The variation of the elastic modulus G' of the hydrogels as a function of the clay volume fraction for the three different clays investigated is presented in Figure 9 (B) and Figure 9 (C). Rheological measurements show that depending on the clay type, the introduction of clay nanoparticles either preserves or improves the elastic properties of the gel. Indeed, at 30g/L of 6-Cl mod ionene, the elastic modulus increases up to 45% of the initial value. The increase of the elastic modulus G' is clearly visible for the Wyoming montmorillonite and for the beidellite whereas we do not observe a significative difference with the Arizona montmorillonite. At 10g/L of 6-Cl mod ionene, the elastic modulus increases much more with the addition of platelets than at 30g/L of ionene. Indeed, G' increases from 100% to 300% of the initial value depending on the clay type. The most important increase in G' for the hydrogel is with the addition of beidellite. The lowest increase in G' stays with the addition of Arizona mont-640 morillonite. Thus, at a ionene concentration close to the gelation point, the strongest increase in G' coincides with the most organized clay structure. This suggests that the improvement of the positional order of the platelets leads to the reinforcement of the mechanical properties of the<sup>645</sup>

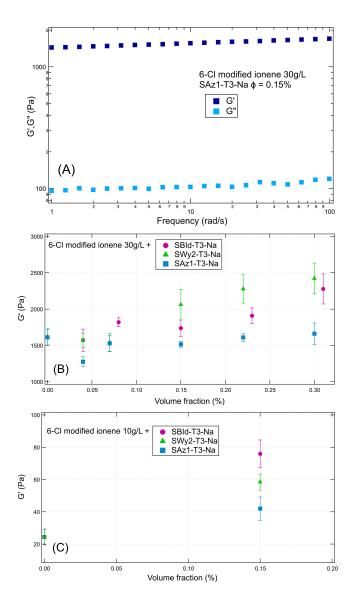


Figure 9: (A) Evolution of the elastic (G') and viscous (G") moduli with oscillation frequency for a 6-Cl mod ionene hydrogel at 30g/L with SAz1-T3-Na at  $\phi=0.15\%$ . The size of the symbols reflects the errors bars. (B) Evolution of the elastic modulus (G') as a function of clay volume fraction for a concentration of 6-Cl mod ionene at 30g/L. (C) Evolution of the elastic modulus (G') as a function of clay volume fraction for a concentration of 6-Cl mod ionene at 10g/L

gel. This can be explained by the possibility that the clay particles stiffen the 6-Cl mod ionene network.

#### 3.5. Hydrogel as a function of clay counterions

Clay counterion exchange was performed with the SAz1-T3-Na against  $CaCl_2$  and  $La(NO_3)_3$ . Whereas the SAz1-T3-Na suspension, the SAz1-T3-Ca and the SAz1-T3-La in water are not exfoliated systems but form tactoids and bigger aggregates at the volume fractions investigated. The hydrogel systems containing SAz1-T3-Ca and the SAz1-T3-La provide very different scattering patterns compare

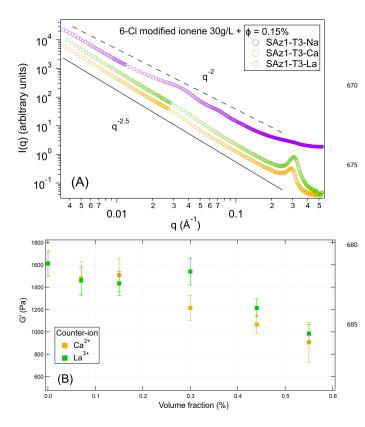


Figure 10: (A) Variation of the scattering intensity as a function of the wave vector q of the system 6-Cl mod ionene/SAz1-T3 for Na<sup>+</sup>, Ca<sup>2+</sup> and La<sup>3+</sup> counterions (30g/L of 6-Cl mod ionene and  $\phi=0.15\%$ ). Dashed straight line in black is a guide corresponding to a q<sup>-2</sup> dependence. Continuous line in black is a guide corresponding to a q<sup>-2.5</sup> dependence. (B) Evolution of the elastic modulus (G') as a function of SAz1-T3 volume fraction with Ca<sup>2+</sup> and La<sup>3+</sup> counterions for a concentration of 6-Cl mod ionene at 30g/L.

to SAz1-T3-Na as summarized in Figure 10 (A). Indeed, <sup>700</sup> at 30g/L of 6-Cl mod ionene, the slope in the low-q region loses the  $q^{-2}$  dependence and the exponent increases to -2.5 for SAz1-T3-Ca and SAz1-T3-La. The periodic modulations of the scattering intensity in the middle-q region are no longer observed but a correlation peak appears in the  $^{705}$ high-q region. This correlation indicates clearly the presence of clay tactoids with a small interlamellar distance (1-2 nm at most). The position of the peak maximum corresponds to this distance within the tactoid as  $d = \frac{2\pi}{q_{max}}$  as seen previously. For both  $\mathrm{La^{3+}}$  and  $\mathrm{Ca^{2+}}$  counterions, the interlamellar distance is estimated around 2.1 nm. Studies on coagulation of montmorillonite platelets by inorganic salt of  $La(NO_3)_3$  and  $Ca(NO_3)_2$  [43] also highlight the presence of a correlation peak corresponding to distances around 1.9 nm. This corresponds to the formation of faceto-face stacks of layers with a repetition distance equivalent to the intercalation of three water layers. However, the slope of the curve for aggregates of montmorillonite platelets induced by those inorganic salt or in SAz1-T3Ca and the SAz1-T3-La flocculates is much higher than in our system, around -2.8 to -3.

As the hydrogel structure is completely different depending on the counterions, it is interesting to link these features with the corresponding rheological properties. The variation of the elastic modulus G' with clay volume fraction for SAz1-T3-Ca and SAz1-T3-La is presented in Figure 10 (B). Rheological measurements show that the elastic properties of the gel are slightly weakened on addition of clay platelets. Indeed, the elastic modulus decreases down to 45% of the initial value in the range of clay volume fractions investigated. However, these systems still display the behaviour of a gel. The decrease of the G' implies that the structure of the 6-Cl mod ionene cross-linking network is perturbed by the clay particles when tactoids are present. Thus, the ionene network should have a lower cross-linking density.

These observations allow us to conclude that in order to improve the mechanical properties of the gel with the addition of clay particles, the osmotic swelling of clay platelets must be achieved, i.e. the presence of tactoids must be avoided.

#### 4. Conclusion

We have investigated the organisation of clay nanoplatelets within a modified ionene-based hydrogel. The addition of clay into the three-dimensional network of the hydrogel involves the emergence of a face-to-face positional order of the platelets with a repeat distance of about 20 nm. This feature is evidenced by a clear appearance of a periodic modulation of the scattered intensity. We have first shown that the structure of the clay network is dictated by the 6-Cl mod ionene concentration. The average interparticle distance varies only with the 6-Cl mod ionene concentration and is independent of the clay volume fraction. At first sight, it is surprising that this distance does not depend on the clay volume fraction. This distance does not reflect the distance between individual platelets but the one between two platelets in a stack mediated by the 6-Cl mod ionene network. We have then investigated the influence of the clay type (and thus of the clay charge location) on the structure and properties of the hydrogel. When the charge is located at the surface of the platelet as for beidellite, the 6-Cl mod ionene interacts electrostatically more strongly with clay platelets and it results in a more ordered system. Further, the short-range clay stacking tendency (i.e. tactoid formation) within the gel structure can be tuned via the nature and the valency of clay-compensating cations. With Ca<sup>2+</sup> and La<sup>3+</sup> clay counterions, the clay platelets are inserted in the form of tactoids, with an inter-layer distance comparable to three water layers [15]. This distance is the same as for clay tactoids formed in the presence of inorganic salts (Ca(NO<sub>3</sub>)<sub>2</sub>) and  $La(NO_3)_3)$  [43].

For the case of the monovalent clay counterions and thus in the absence of tactoids, the introduction of the platelike clay nanoparticles into the hydrogel network enhances their mechanical performance. Moreover, the more the system is ordered, the better the mechanical properties. With multivalent counterions, the addition of clay significantly affects the mechanical performance of the hy-770 drogel. Indeed, the elastic properties of the gel are somewhat inferior on addition of clay platelets in form of tactoids. These results show that the enhancement of the mecanical properties of the hydrogel can be achieved only<sup>775</sup> if the osmotic swelling of clay platelets occurs.

Beyond the nature of the clay counterions, the properties of the ionene based gel can be further tuned via the counterions of the polyelectrolyte chains themselves. The Striking counterions specifics effects in aqueous solutions of classical ionene have already been observed [30] [31]. The interaction between individual ionene chains depends dramatically on the nature of the counterion and the trends observed follow the empirical Hofmeister series [44]. Thus, it may be relevant to investigate the platetelet organisation in the ionene based hydrogel with other ionene compensating counterions. A highly versatile hydrogel system is potentially at hand.

# Author contribution

CH drafted the manuscript and conducted the investigation. CH, JSP, GD, TB, AC, LP, LM and NM performed experimental work. CH, JSP, LM and NM jointly contributed to the design of the work. JSP, GD, LM and NM supervised the work. All the authors contributed to the manuscript revision and have approved the manuscript.

#### **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that  $could_{810}$  have appeared to influence the work reported in this paper.

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# Appendix A. Supplementary material

The following are the Supplementary data to this article: Supplementary Material.pdf

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